



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3506-1
Job Sheet 179703



Part No: D3506-1

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-05-31 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	20 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		on 18/07/18
100	Waterjet	20 pcs	7/18/18	7/18/18	0.00	0.60	Waterjet1		on 18/07/18
110	QC	20 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Waterjet-2		on 18/07/18
120	CNC Vertical Machining	20 pcs	7/18/18	7/18/18	0.05	1.58	HAAS1-3		on 18/08/11
130	QC	20 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Machining-2		DSP 18/08/11
140	QC	20 pcs	7/18/18	7/18/18	0.00	0.00	QC8 Machining-2		mm
150	Small Fab	20 pcs	7/18/18	7/18/18	0.00	0.37	Small Fab-4		DAS
160	QC	20 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
170	HandFinish	20 pcs	7/18/18	7/18/18	0.00	0.35	HandFinish1		D.R 18/08/18
180	QC	20 pcs	7/18/18	7/18/18	0.00	0.00	QC7-2		AUG 2 0 2018
190	Packaging	20 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1		AUG 2 3 2018
200	QC21-SA	20 Ea	7/18/18	7/18/18	0.00	0.00	QC21		DAS
									21
									9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.100	6061-T6 .100 Sheet	.1560 sf (.0078 ea)	90-Start up Operation	5025678

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.100	0	44	0

Part Specifications

Specifications could not be found.

9aw

Plex 6/21/18 7:14 AM Dart.lajeunesse.marie

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework Scrap Use-as-is Suspected Unapproved	AGAINST DEPARTMENT/PROCESS Skid-tube Machining Thermoforming Large Fab Cross tube Small Fab Finishing Com Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier Engineering Quality Other
---	---	---

Date : _____

Step #: _____

QTY Effort: _____

Description Work Order Deviation

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/16/18

Root Cause Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due	Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence
--	--	--



Container No: S091974

Part: D3506-1

Job No: 179703

Serial No/Batch: S091974

Revision:

Inspector:

Exp Date:

Instructions:

Marks/Chatter

OTHER :

